

Prod. code: 115 6414

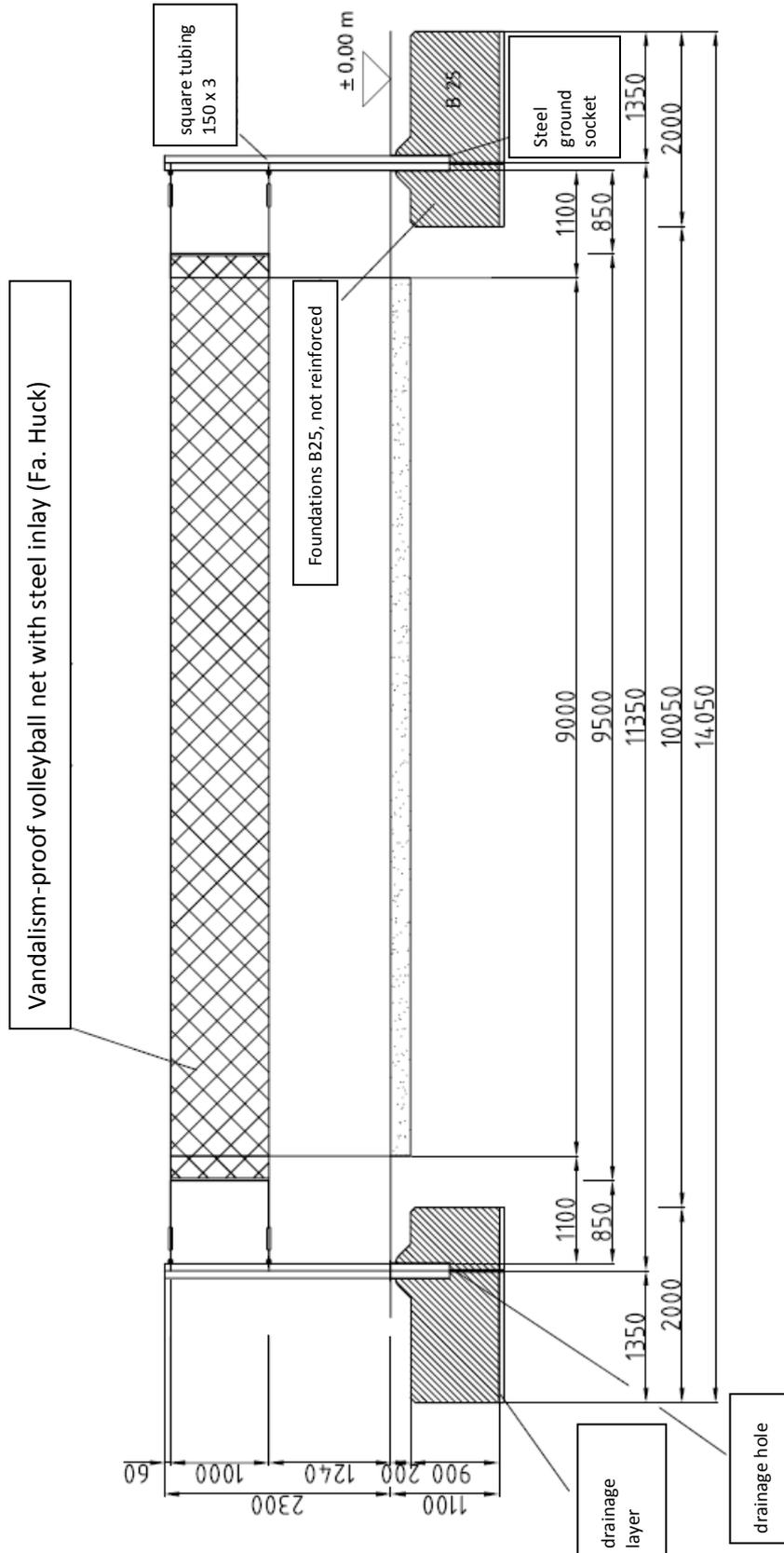
## **Assembly instructions for vandalism-proof volleyball posts**

Thank you very much for choosing a **Sport-Thieme** product. Please read the instructions fully before you assemble the equipment so you can enjoy the product and its guaranteed safety:

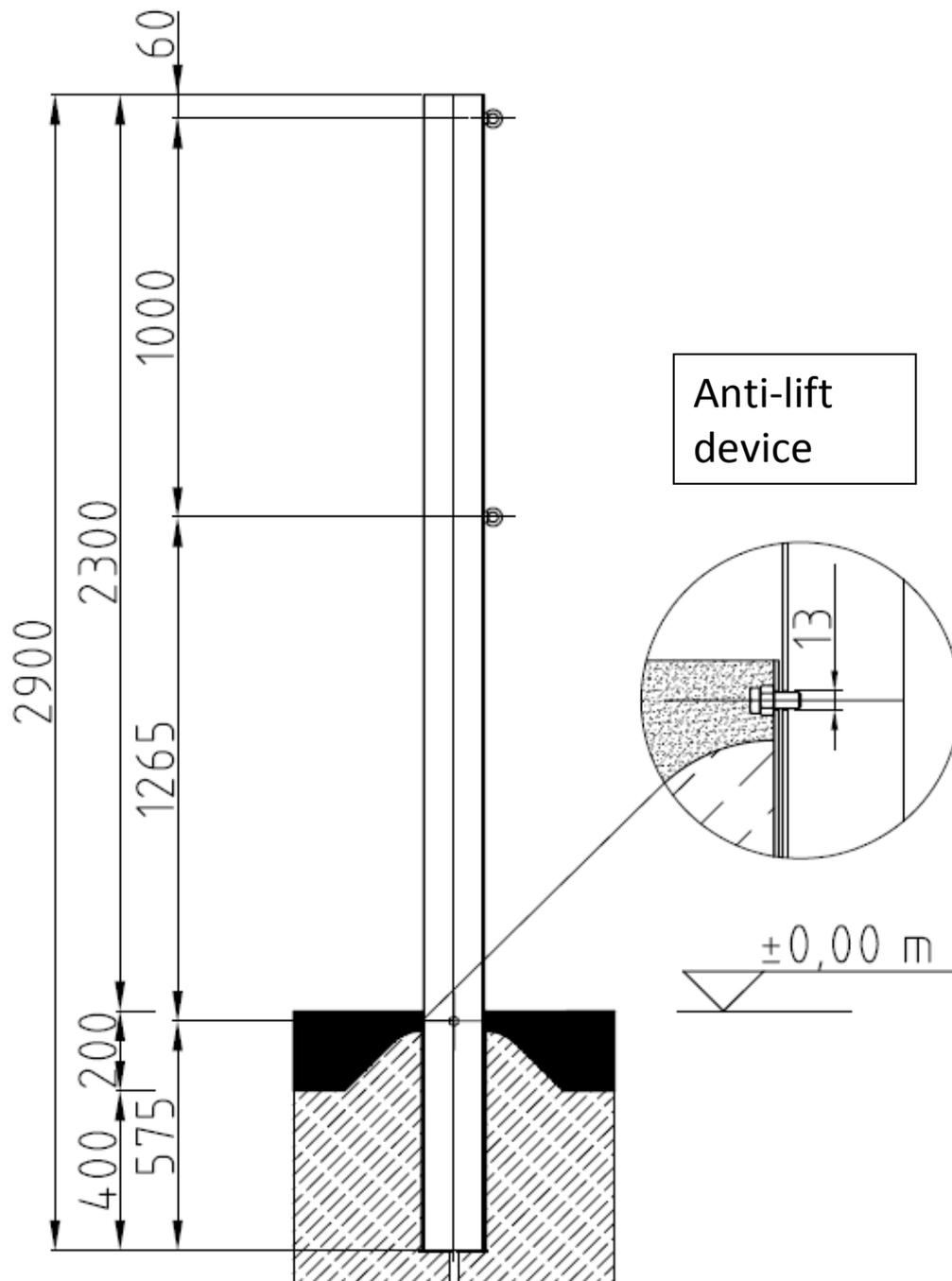
### **Part A: foundations and posts**

1. The foundations are 2.00 m long, 0.80 m wide and 0.90 m high. See diagrams below!
2. Measure the volleyball court and dig out the foundation pits (-1.20 m).
3. Fill in a 10 cm drainage layer (ballast or coarse gravel).
4. Fill in concrete foundations of B 25 quality to -0.20 m without reinforcement.
5. In the foundations, leave a 0.50 m deep hole for fitting the ground sockets.
6. Align the ground sockets. Surface to ground socket =  $\pm 0.00$  m. Fill in concrete around the ground sockets.
7. The ground socket's part protruding from the foundations is backfilled with concrete up to the anti-lift device as shown in the illustration.
8. Ensure that there is a drainage hole underneath the ground socket so water can drain away.
9. After about five days of hardening the square tubing posts can be inserted into the ground sockets.
10. Now, attach the steel cords and the nets and tighten the turnbuckles.
11. Finally, screw in the anti-lift device.
12. After that, fill in the foundations hole up to  $\pm 0,00$  m.

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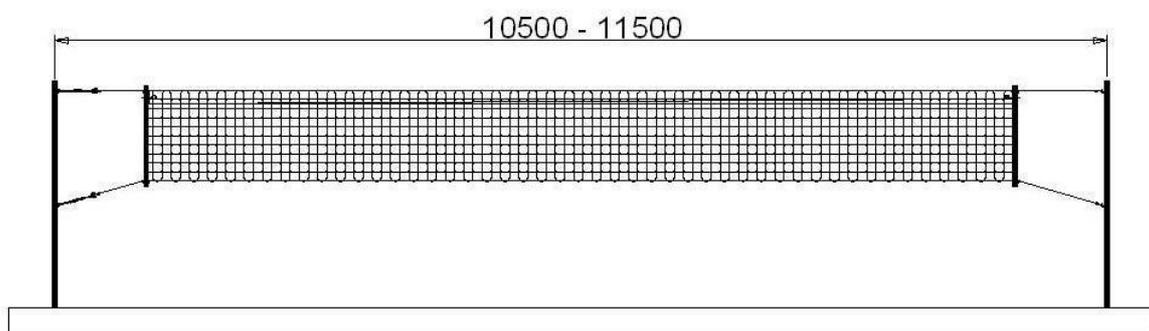
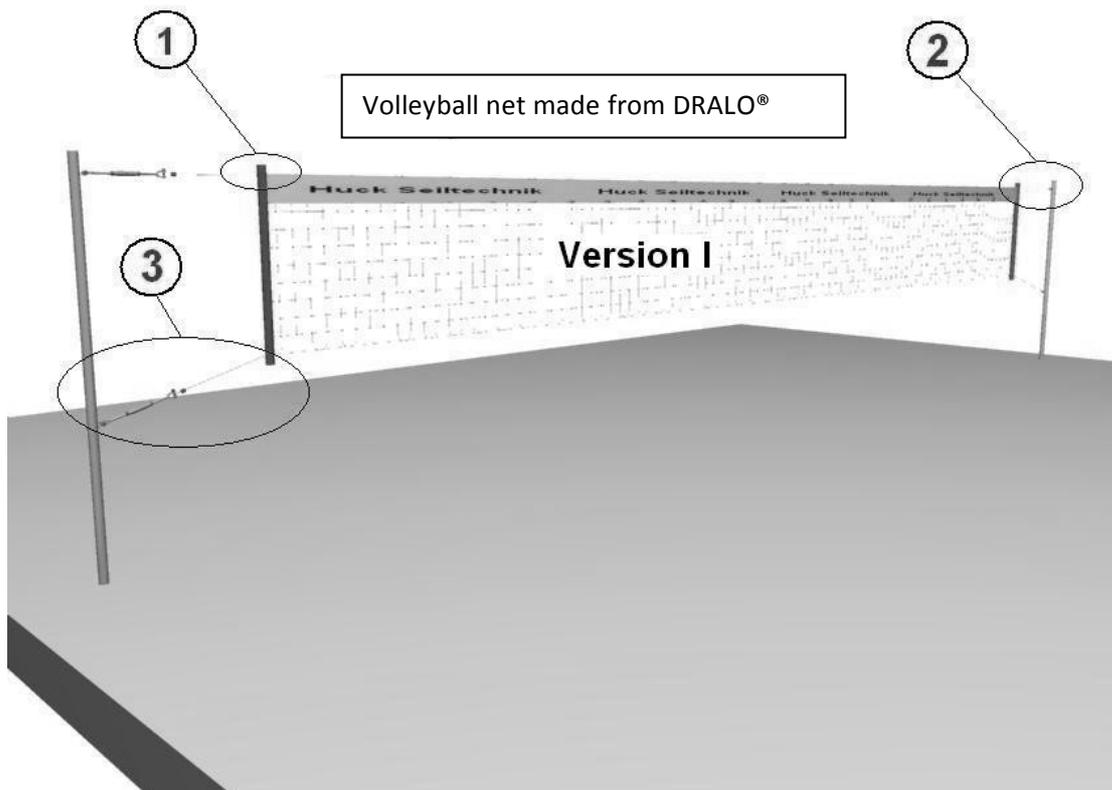


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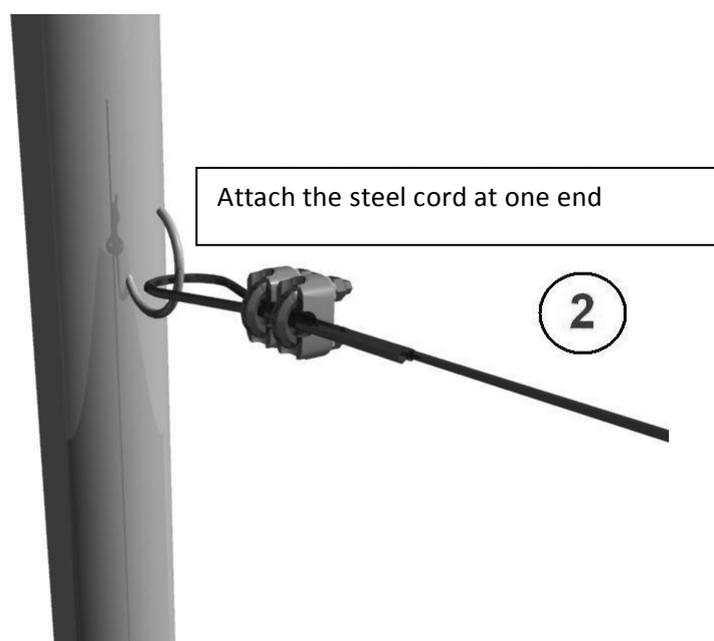
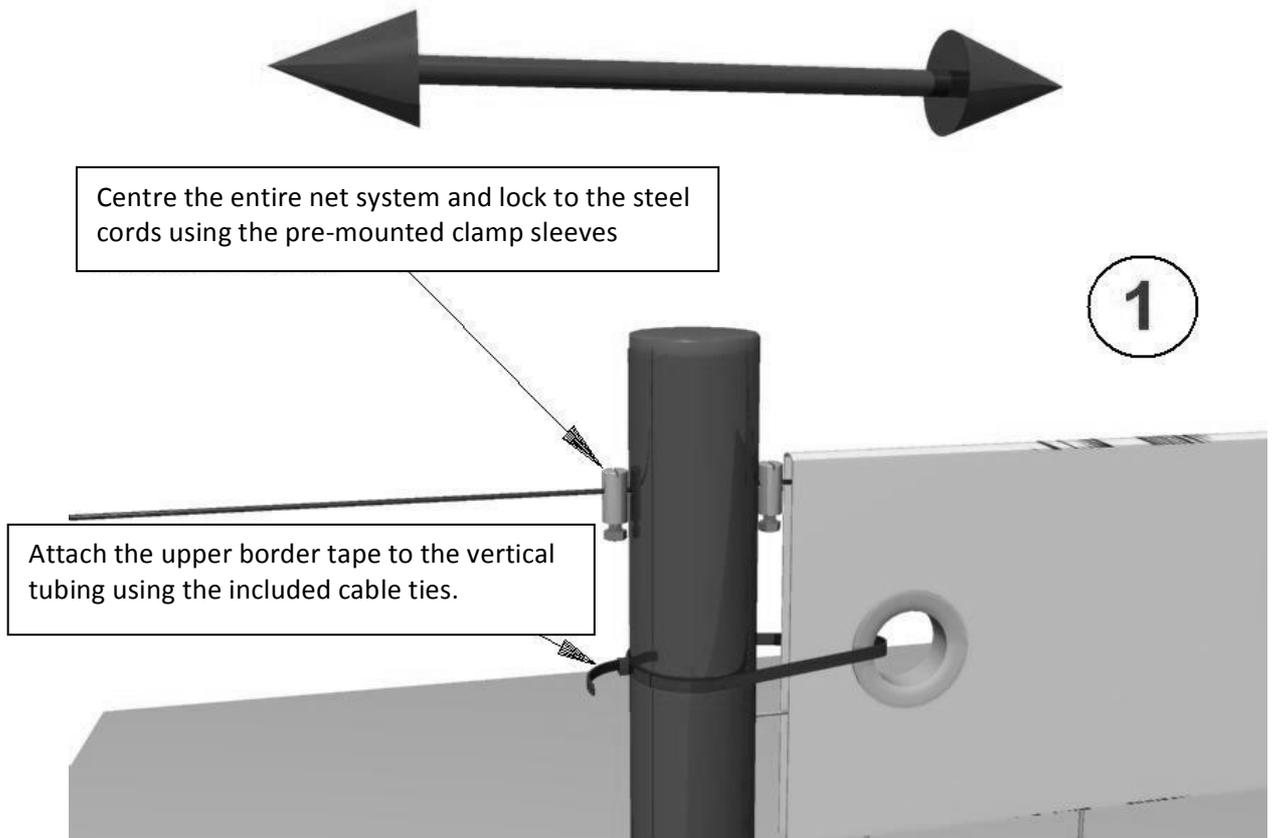


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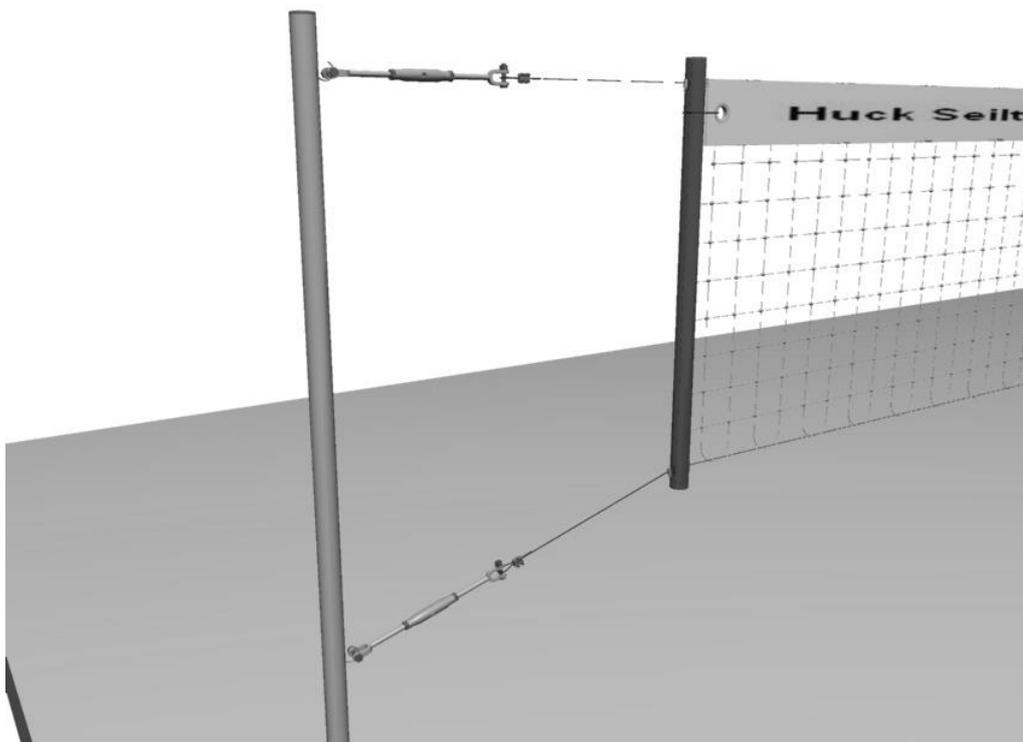
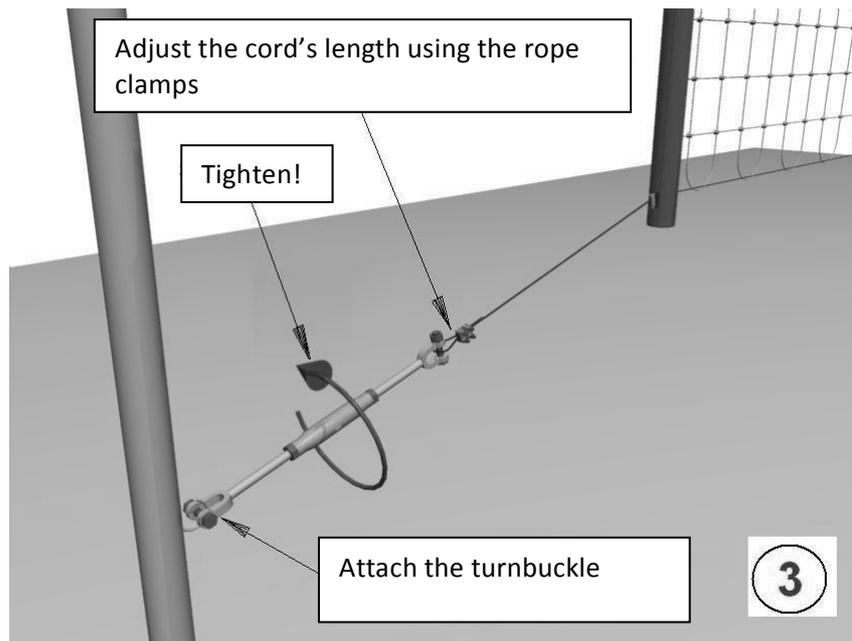
## **Part B: net attachment**



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**Caution: Do not overload or climb the equipment!**



### **Maintenance and care instructions**

**Instructions:**

Carry out a visual check at regular intervals. Due to our continuous quality control of the products, technical changes may occur which may lead to slight deviations in the instructions.

Check at regular intervals that the screw connections are tight.

Check the equipment for possible damage and replace worn-out parts.

Ensure that moveable parts are free-moving.

We are happy to answer any questions you may have.

Your **Sport-Thieme** Team